Overview

- Short-Chain Fluorochemical Technology (meets the goal of the US EPA 2010/2015 PFOA Stewardship Program)
- Water-soluble, amphoteric fluorosurfactant effective at low end-use concentrations (0.01-0.5% typical).
- Exceptional surface tension reduction for wetting low-energy substrates such as plastic, metal and glass.
- Optimized for surfactant performance, Thetawet short-chain technology meets or exceeds performance of long-chain products.
- 20% active material ideally suited for a wide range of applications.
- Amphoteric character allows for stability in high salt (brine) solutions.
- Effective in high or low pH, hard or soft water.
- Creates modest, stable foam.

Applications

- Industrial cleaners
- Household cleaners
- Brine foaming
- Floor cleaners and strippers
- Pickling baths
- Adhesives
- Pet shampoo

Technical Information

Thetawet FS-8400 is a 20% actives, water soluble, amphoteric fluorosurfactant in a glycol stabilized aqueous solution. This low VOC surfactant is ideal for use in hard water (including brine systems), because it does not salt out and maintains an excellent degree of foaming even in these challenging environments. The ability to create a modest but stable foam profile makes it useful as a “foam booster” in cleaning formulations where either insufficient foam is generated initially, or where initial foam collapses faster than desired.

Ross Miles Foam Height test results at 0.1% actives in water were as follows:

- Initial = 65 mm
- 3 minutes = 57 mm
- 10 minutes = 54 mm.

Thetawet FS-8400 is an excellent choice for wetting difficult to wet, low energy surfaces such as plastics, oily substrates, waxy surfaces, and silicone and fluoropolymer treated fabrics because it can be used at low use concentrations to reduce the surface tension of aqueous solutions and emulsions to 16 dynes/cm.

Formulary

Dramatic surface tension reduction of all types of aqueous systems can be achieved with the addition of 0.01 to 0.5 % of Thetawet FS-8400. It performs well and is stable in severe thermal and high brine environments. Low surface tensions can be achieved in both highly alkaline and highly acidic systems.

Typical Properties

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear, amber liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild</td>
</tr>
<tr>
<td>Ionic character</td>
<td>Amphoteric</td>
</tr>
<tr>
<td>Water solubility</td>
<td>Soluble</td>
</tr>
<tr>
<td>pH (as-is)</td>
<td>5.0±1.0</td>
</tr>
<tr>
<td>Density@50°C</td>
<td>1.08±0.04 g/ml</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Approx. 100°C</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt;200°F</td>
</tr>
<tr>
<td>Storage</td>
<td>Freeze/thaw stable</td>
</tr>
<tr>
<td>Shelf life</td>
<td>12 months</td>
</tr>
</tbody>
</table>

Packaging and Handling

Thetawet FS-8400 is available in:
- 275 gallon totes (Net Wt. 2450 lbs)
- 55 gallon plastic drums (Net Wt. 490 lbs)
- 5 gallon pails (Net Wt. 40 lbs).

Refer to the Safety Data Sheet (SDS) for information on the safe use, handling, and disposal of this product.

DOT Classification: Non-Regulated

Please refer to back page for important information

Whether you’re looking for a replacement product or an ingredient for a specific attribute, give us a call. We can provide assistance based upon your particular formulation requirements and composition; please feel free to contact us.
Through extensive product development, application research and manufacturing optimization, Thetawet FS-series short-chain fluorosurfactants deliver performance on-par with long-chain alternatives, meeting the goal of the US EPA 2010/2015 PFOA Stewardship Program.

Often used along with traditional and specialty surfactants, Thetawet FS-series short-chain fluorosurfactants deliver maximum performance not achievable with traditional and specialty alkyl, acetylenic diol and silicone surfactants alone. Thetawet FS-series short-chain fluorosurfactants are exceptional wetting agents efficient at low end-use concentrations, typically in the 10-100 ppm range. Very low end-use concentrations allow for economical use and often eliminate re-wet properties characteristic of the higher end-use concentrations required with traditional and specialty surfactants.

Physical Scientists assigned the Greek Letter Theta \( \theta \) to represent the angle formed by a liquid at the three phase boundary where a solid, liquid, and gas intersect. It is also known as the contact angle. The measurement of Theta is the means by which we can quantify both how well a liquid can wet out a surface, or by contrast, how well a surface can resist being wetted. The manipulation and control of Theta is critical in the design of effective oil, water, and stain repellents, and the reduction of surface tension necessary to make improved coatings and cleaning products. As illustrated below, a decreasing \( \theta \) represents increasing wetting and adhesiveness, and an increasing \( \theta \) represents increasing repellency.

Thetawet FS-8400 is an excellent choice for wetting difficult to wet low energy surfaces such as plastics, oily substrates, waxy surfaces, and silicone and fluoropolymer treated fabrics. The ability of FS-8400 to lower the aqueous surface tension of liquids, allows those liquids to wet low energy surfaces. By contrast, typical alkyl surfactants, at any concentration, will only lower aqueous surface tension to about 30 dynes/cm, meaning that a typical alkyl surfactant solution will not wet a 25 dynes/cm surface, resulting in lack of coverage, incomplete leveling or inadequate cleaning performance.

![Aqueous Surface Tension, duNoüy ring, Wt.% actives, dynes/cm @25°C](image)

Demonstrated above, the surface tension of aqueous solutions and emulsions can be reduced to 16 dynes/cm with Thetawet FS-8400. This low surface tension results in better wetting, spreading, and penetration which translates into improved film uniformity, enhanced adhesion, reduced pinholes and craters for coatings, improved spreading for reduced water spotting, and smoother and more even films for finishes and polishes. It also translates into better wetting and penetration of cleaning solutions which makes them more effective.

Thetawet FS-8400 provides far greater surface tension reduction than can be achieved with either hydrocarbon or silicone based surfactants. When used in conjunction with “conventional” hydrocarbon surfactants, it is possible to achieve a system that not only dramatically reduces surface tension, but also lowers interfacial tension resulting in a liquid that easily wets and spreads on otherwise hard to wet surfaces.